

# Permanent Adhesives



PRODUCT	DESCRIPTION	CPS. RANGE	% SOLIDS	180° PEEL (24 Hours)*	SHEAR 1" X 1" 4.4 LBS*	SAFT 1/2" x 1/2" 200 grams*	LOOP TACK (oz.)*	PROBE TACK (grams)*
4530	High Shear and Peel PSA	9,000 - 12,000	62	135	>4 Weeks	180	160	1,300
321-H	High Shear and Peel, good low surface energy adhesion	5,000 - 8,000	52	180	>4 Weeks	200	200	1,400
374	All purpose high solids PSA	9,000 - 15,000	60	100	>4 Weeks	185	115	1,200
5537	All purpose low solids PSA	600 - 1,200	48	100	>4 Weeks	196	155	1,200
5170	High Tack	9,000 - 12,000	62	176	>4 Weeks	180	200	1,000
5533	Moderate to high peel and shear	5,000 - 11,000	61	168	>4 Weeks	195	176	1,300
5534	High SAFT good peel and tack	5,000 - 11,000	61	160	>4 Weeks	195	160	1,600
4270	High SAFT moderate peel and tack	9,000 - 12,000	63	200	>4 Weeks	180	230	900
3520	High Peel and Shear good wetout	2,000 - 5,000	50	144	>4 Weeks	205	140	1,300
321-J	High Shear and Peel, good low surface energy adhesion	5,000 - 8,000	50	176	>4 Weeks	200	224	1,950
6164	Soft with quick wetting permanent properties	5,000 - 11,000	74	40	6.5 Hours	175	84	600
6533	High peel, high tack with good elevated temperature performance	5,000 - 11,000	61	248	>4 Weeks	188	208	1,950
519 D	High peel, high tack with good elevated temperature performance	4,000 - 8,000	52	188	>4 Weeks	204	176	1,850
519C	High peel, high tack with good elevated temperature performance	4,000 - 8,000	52	184	>4 Weeks	210	157	1,650
4102	High peel, high tack	2,000 - 8,000	63	200	>4 Weeks	197	300	>2,000
815	High tack Cold temp PSA	5,000 - 14,000	60	224	>4 Weeks	185	224	1,200
6165	High peel High tack	5,000 - 11,000	76	20 (PET)	74 Weeks	140	84	500
2109	High peel High tack	5,000 - 11,000	67	236	30 hrs	136	144	1,250