

# Permanent Adhesives



PRODUCT	DESCRIPTION	POLYMER	% SOLIDS +/- 3%	PERFORMANCE PROPERTIES 2 mils dry/ 2 mil PET film							CPS. RANGE	SOLVENT
				180° PEEL (Immediate)	180° PEEL (24 Hours)	180° PEEL (1 Week)	SHEAR 1" X 1" 4.4 LBS	SAFT 1/2" x 1/2" 200 grams	LOOP TACK (oz.)	PROBE TACK (grams)		
4530	High Shear and Peel PSA	SBS/SIS	62	135	135	135	Indefinite	180 F	160	1,300	9-12,000	Toluene
321-H	High Shear and Peel, good low surface energy adhesion	SBS	58	200	200	200	Indefinite	198 F	200	1,200	5000-8000	Heptane Toluene
374	All purpose high solids PSA	SIS	60	100	100	105	Indefinite	185F	115	1,200	9,000 to 15,000	Heptane Toluene
5537	All purpose low solids PSA	SIS	45	100	100	105	Indefinite	186° F	115	1,200	600 to 1,200	Heptane Toluene
5170	High Tack	SIS	62	160	160	160	Indefinite	173	224	1500	9000-12000	Toluene
5533	Moderate to high peel and shear	SIS/ SBS	62	160	160	160	Indefinite	188	180	1,600	5,000 to 11,000	Toluene
5534	High SAFT good peel and tack	SIS/ SBS	57	128	128	128	Indefinite	188° F	144	1,200	5,000 to 11,000	Toluene
4270	High SAFT moderate peel and tack	SIS/ SBS	58	145	145	145	Indefinite	160	184	1,100	9000-12000	Toluene
3520	High Peel and Shear good wetout	SBS	50	140	140	145	Indefinite	180	170	1100	2000-5000	Toluene
306	Very high peel, high temp shear, quick grab	SBS	56	220	240	240	Indefinite	178	330	1400	4000-8000	Heptane Toluene
815	High tack Cold temp PSA	SBS	61	224	224	224	Indefinite	158	224	1450	10,000-14000	Heptane Toluene
2108	High peel High tack	SIS/SBS	64	200	208	208	Indefinite	146	184	1900	4000-8000	Heptane Toluene
2109	High peel High tack	SIS/SBS	67	224	236	236	30 hrs	136	144	1250	5000-11,000	Heptane Toluene